



Open enrolment classes

- **July 23rd 2026**
(1pm – 5pm BST; 12pm – 4pm UTC)
- **August 10th 2026**
(1pm – 5pm BST; 12pm – 4pm UTC)

Fees:

The cost per participant is £190+VAT, which includes comprehensive reference materials.

To book places:

- Please email Smallpeice via train@smallpeice.com with your requirements.
- Our experienced booking team will then send you a booking form.

In-Company Training:

This programme is available for cost effective 'in-company' group training. For more information on the options, please email train@smallpeice.com.

Overview

SABRe is the well-established Rolls Royce standard for supply chain quality. This standard has evolved over 20 years and is now in its 4th Edition, with the most recent update to SABRe OE Revision 4.2 being made in April 2026. Industry standards have been used as the foundation for many of its requirements. Recently, key aerospace engine manufacturers, through the organisation AESQ, have collaborated to produce the standard ASI3100 – which is the basis for SABRe OE 4.2. This industry harmonisation has resulted in a reduced set of unique Roll Royce requirements. This course covers the requirements and structure of SABRe OE 4.2. Smallpeice are the official global trainers for Rolls-Royce SABRe courses. The course enables participants to:

- Navigate through the SABRe OE 4.2 standard & understand the relationship with other aerospace standards
- Familiarise with the Rolls Royce supplemental requirements stipulated in SABRe OE 4.2
- Identify the requirements profile of each supplier type
- Understand the links to the key principles of APQP and PPAP
- Understand the use of the Self Assessment tool and the process for achieving certification

Post Training Knowledge Test & Certificate:

- An online multi-choice knowledge test will consolidate the learning and provide evidence of understanding of key elements
- A certificate of successful training attendance will be issued after the test is completed

Training Content

Part 1: Introduction to SABRe OE 4.2

- Relationship with other aerospace standards
- Links with the ASI3100
- Supplier types
- Benchmarking assessment
- SABRe OE 4.2 structure and roadmap

Part 2: Chapter A – Quality Management System Requirements

- Requirements applicability
- QMS certification requirements

Part 2: Chapter A – Quality Management System Requirements (continued)

- Planning & support
- Operation
- Performance evaluation
- Continual improvement

Part 3: Chapter B – APQP & PPAP

- APQP
- PPAP
- Supply chain risk management process